

Date: Monday, 3/6/2006 1:48:16 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: KEY CHAIN (350)		
Job Number	: 26057					
Estimate Number	: 11794					
P.O. Number	: N/A			Part Number	: D2505350	
This Issue	: 3/6/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D2505 REV A	
First Issue	: N/A		Type	: MACHINED PARTS		
Previous Run	: 26045			Project Number	: N/A	
Written By	: <i>SAR Component Prep</i>			Drawing Revision	: A	
Checked & Approved By	: <i>JK 06.03.06</i>			Material	: N/A	
Comment	: Est. B 00.08.24 Re-format EC			Due Date	: 3/24/2006	
				Qty:	70	Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M6061T6B0750X00125	6061-T6 Bar .75" x .125"	
		Comment: Qty.: 0.3063 f(s)/Unit Total : 21.4400 f(s) 6061-T6 Bar .75" x .125" Material: 6061-T6 bar 3/4" x 0.125" thick Batch: <i>M17400</i>	<i>(70)</i>
2.0	BAND SAW	BAND SAW	
		Comment: BAND SAW Cut blanks 3.500" long	<i>JL 06.03.19 (70)</i>
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1	
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per folio 2505-A & 2505-B (350 aircraft) Deburr	<i>(70)</i>
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>JL 06.03.20</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>P-6/3/21 (70)</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/03/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

20

DP 06.03.22

Job Completion



✓ 06.03.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

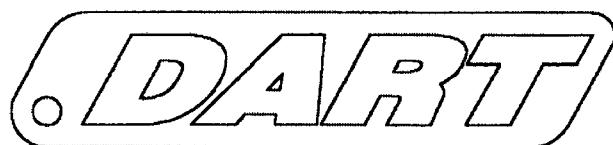
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

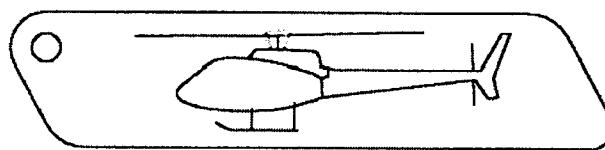
DESIGN K HAND	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BS</i>	APPROVED	DRAWING NO. D2505	REV. A SHEET 1 OF 2
DATE 95:11:07		TITLE DART KEYCHAIN	SCALE 1:1



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CHECKED <i>Due</i>	APPROVED	DRAWING NO. D2505	REV. A SHEET 2 OF 2
DATE 95:11:07		TITLE DART KEYCHAIN	SCALE 1:1



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